

## Full paper

Cu<sub>4</sub>SnP<sub>10</sub> as a promising anode material for sodium ion batteries

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## ABSTRACT

High theoretical capacity of metal phosphides makes them promising candidates for anode application in sodium ion batteries. In this work, we report a ternary compound phosphide—copper tin phosphide (Cu<sub>4</sub>SnP<sub>10</sub>) nanowires for sodium ion battery anode applications. The introduction of Cu helps to stabilize a rather high P content in the compound (as compared to Sn<sub>4</sub>P<sub>3</sub>, for example), enabling a high capacity of 811 mA h g<sup>-1</sup> at a current density of 25 mA g<sup>-1</sup> for phase pure Cu<sub>4</sub>SnP<sub>10</sub> nanowire anode. Cu incorporation is also found to effectively alleviate Sn aggregation in the anode during charge/discharge cycles, which is known as a major contributor to the faded cycle performance of Sn-P compound. On the other hand, we show that possible volume expansion and instability of the solid electrolyte interface in the Cu<sub>4</sub>SnP<sub>10</sub> nanowire anode remain as problems causing cycle instability of the electrode. By forming composite with multiwall carbon nanotubes, we demonstrate significantly improved cycle performance of the composite anode, which delivers a stable capacity of 512 mA h g<sup>-1</sup> after 100th cycle at a current density of 100 mA g<sup>-1</sup>. At higher current density of 1 A g<sup>-1</sup>, the capacity of the composite electrode retains at 412 mA h g<sup>-1</sup>, showing its good rate performance.

## 1. Introduction

Similarities in the physico-chemical properties between sodium ions and lithium ions and a more available sodium resource on earth make sodium ion batteries (SIBs) an attractive alternative for Li ion batteries (LIBs), especially in the application of large energy storage [1–3]. Nevertheless, unlike LIBs, the anode development in SIBs is more challenging, as graphite no longer serves a valid anode for SIBs due to the larger ion radius of Na than that of Li [4].

Among possible anode materials for SIBs, phosphorus (P) attracts much attention due to its highest theoretical capacity (2596 mA h g<sup>-1</sup>) [5–7]. However, its intrinsic low conductivity ( $1 \times 10^{-14}$  S cm<sup>-1</sup>), large volume expansion (~390%) and unstable Na<sub>3</sub>P formation during sodiation limit the reversible capacity and cycle stability of P electrode [8,9].

A few methods have been proposed to improve the cycling performance of P. Introducing carbon based materials to form a composite with the phosphorus, for example, red P/carbon nanotubes [10], amorphous P/carbon composites [11], P/N-doped carbon [12], and amorphous P/ordered mesoporous carbon [13], etc. are found to improve the cycle performance of the electrode, as the incorporated carbon materials are suggested to act as an interconnecting and surface-reinforcing matrix that providing conducting network and holding against the large volume change during cycling. However, these P/C composites still either suffer from rather low

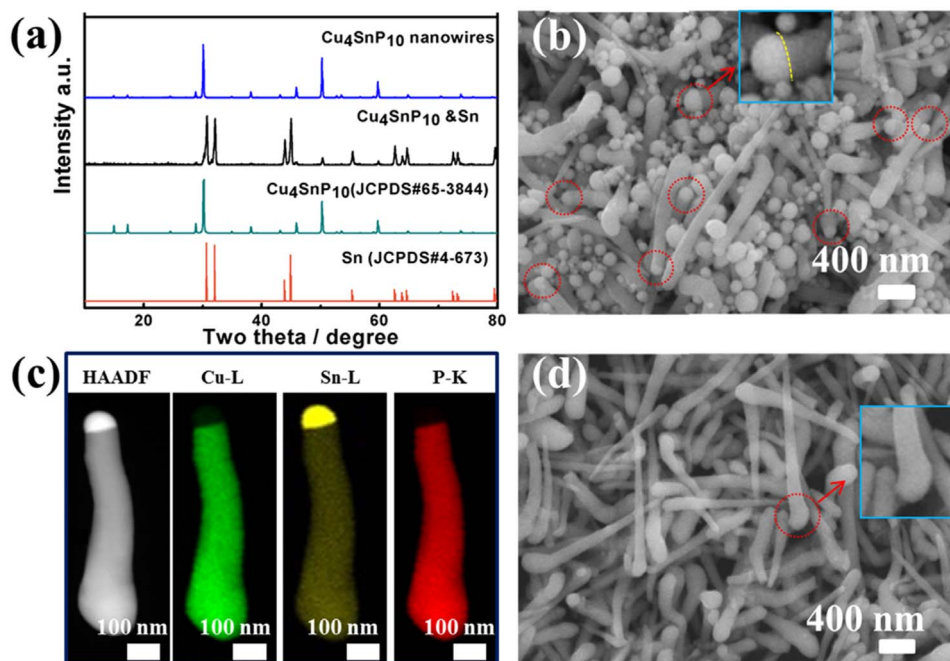
cyclability [10–12], or significantly reduced total capacity as one has to largely reduce the P content in the P/C composites [10,13]. When vaporization-condensation process is employed for such purpose, the distribution of red P in the pores of carbon is difficult to control [14], while flammable white P is likely to be generated during condensation process, and its removal would involve toxic CS<sub>2</sub> [8,13].

Forming compound with metal (metallic phosphide) serves as alternative way to stabilize the P, and at the same time, improve the electrical conductivity of the electrode (compared to pure P). A number of metal phosphides have been attempted, such as CoP [15], CuP<sub>2</sub> [16], Ni<sub>2</sub>P [17], and Sn<sub>4</sub>P<sub>3</sub> [18–21], etc. Relatively stable capacity of ~200–800 mA h g<sup>-1</sup> for a few tens to 100 cycles have been reported for these metal phosphides. Among various metal phosphide, tin phosphide (Sn<sub>4</sub>P<sub>3</sub>) stands out as one of the promising candidate for SIBs anode [22–24]. A higher capacity (~400–800 mA h g<sup>-1</sup>) than other transition metal phosphides has been reported. Nevertheless, the P content in Sn<sub>4</sub>P<sub>3</sub> is rather low (43 at%), reducing its contribution to the overall electrode capacity (the capacity of Sn is lower than that of P). In addition, the cycling performance of Sn<sub>4</sub>P<sub>3</sub> remains unsatisfactory, which is generally ascribed to the volume expansion, Sn agglomeration, and the unstable interfaces with the electrolyte, with detailed mechanisms remaining unclear [25].

In the present work, we show that by introducing a third element (Cu) during the Sn-P compound growth, a ternary compound of Cu<sub>4</sub>SnP<sub>10</sub> can be formed, stabilizing a higher P content (67 at%) in

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**Fig. 1.** (a) XRD of the  $\text{Cu}_4\text{SnP}_{10}$  & Sn sample from one pot synthesis and the pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires after Sn removal; (b) SEM of the  $\text{Cu}_4\text{SnP}_{10}$  & Sn sample. Inserted image representing the enlarged selected part, in which interface between light and dark contrast is obvious; (c) STEM-EDX mapping of a single nanowire taken from samples shown in (b); (d) SEM of the pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires. Inserted image representing the enlarged selected part, in which interface between light and dark contrast is absent.

the material (than in  $\text{Sn}_4\text{P}_3$ ). The phosphide of this composition has a higher theoretical capacity of  $1316 \text{ mA h g}^{-1}$  (estimated based on:  $4 \text{ Cu}_4\text{SnP}_{10} + 135 \text{ Na}^+ + 135 \text{ e}^- \rightleftharpoons 40 \text{ Na}_3\text{P} + \text{Na}_{15}\text{Sn}_4 + 16 \text{ Cu}$ ) than that of  $\text{Sn}_4\text{P}_3$  (theoretical capacity estimated at  $1133 \text{ mA h g}^{-1}$  based on:  $\text{Sn}_4\text{P}_3 + 24 \text{ Na}^+ + 24 \text{ e}^- \rightleftharpoons 3\text{Na}_3\text{P} + \text{Na}_{15}\text{Sn}_4$ ). The Cu introduction is also found to prevent the Sn agglomeration in the compound upon repeated cycles, while Sn agglomeration in  $\text{Sn}_4\text{P}_3$  is a major factor contributing to its cycle performance decay. By effectively wrapping the  $\text{Cu}_4\text{SnP}_{10}$  nanoparticle surfaces with multi-walled carbon nanotubes (MWCNTs), we further fabricate  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composites electrode, which shows a reversible capacity of  $512 \text{ mA h g}^{-1}$  after 100th cycle at a current density of  $100 \text{ mA g}^{-1}$ . A capacity of  $412 \text{ mA h g}^{-1}$  is obtained at a high current density of  $1 \text{ A g}^{-1}$ . The good rate capability and cycle stability make  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs a promising candidate for sodium ion battery anode.

## 2. Experimental

### 2.1. Materials preparation and characterization

#### 2.1.1. Synthesis of the $\text{Cu}_4\text{SnP}_{10}$ nanowires

The synthetic procedures were similar to that of  $\text{Sn}_4\text{P}_3$ , as reported elsewhere [25]. Briefly, all the reactions were carried out in an atmosphere of high purity nitrogen, 4.5 mmol tin(II) acetylacetonate, 1 mmol copper (II) acetylacetonate and 40 mL trioctylphosphine were mixed and degassed at  $120 \text{ C}^\circ$  for 0.5 h using a heating mantle in a flask under stirring with a reflux condenser. The mixtures were then aged at  $350 \text{ C}^\circ$  for 2 h. After that, cooling down to room temperature, the samples were then washed and centrifuged with hexane for several times. To move the impurity of Sn and Sn-P compound, the as-prepared samples were then purified with  $6 \text{ mol L}^{-1}$  hydrochloric acid (HCl). After a second washing and centrifuging with ethanol and deionized water, pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires can be obtained. The wet  $\text{Cu}_4\text{SnP}_{10}$  nanowires samples were finally dried in vacuum to black powders.

#### 2.1.2. Synthesis of the $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composites

$\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composites were prepared by ball milling

under an argon atmosphere. The active materials ( $\text{Cu}_4\text{SnP}_{10}$  nanowires): carbon nanotubes weight ratio was set to 8:2. The weight ratio of milling balls (tungsten carbide) to powders was 40:1. The rotation speed of the mill was set to 400 rpm for 10 h.

### 2.2. Characterization

Scanning electron microscope (SEM, JSM-7800F, JEOL) was used to characterize the morphology and composition of the samples. Transmission electron microscopy (TEM) images were acquired on a Tecnai F20 ST (FEI) microscope operating at 200 kV. Raman analysis was performed using a Micro Raman spectrometer (RM-1000, Renishaw Co., Ltd.) with a 10 mW helium neon laser at 514 nm. The crystallinity and phases of the samples were examined by X-ray diffraction (XRD, SmartLab, Rigaku) with a Cu-K $\alpha$  radiation source ( $d = 0.1541 \text{ nm}$ ). The electrodes that were cycled at a current density of  $100 \text{ mA g}^{-1}$  for ex-situ XRD were disassembled in an inert-gas filled glovebox, and the samples were sealed with polyimide tape (Kapton, 2 mil thickness) before being transferred to the X-ray diffractometer.

### 2.3. Assembly of a 2032 coin-type half-cell with Na as the anode

The electrodes were prepared by spreading a slurry of 70 wt% active materials, 20 wt% multi-walled carbon nanotubes (MWCNTs) and 10 wt% sodium carboxymethylcellulose (CMC) binder (without any other additional additive) on a copper foil substrate to form a thin film. The mass loading of the active materials within the film was about  $\sim 1 \text{ mg cm}^{-2}$ . A mixture of 1 M  $\text{NaPF}_6$  in propylene carbonate/fluoroethylene carbonate (PC/FEC, 95:5 in volume) was used as the electrolyte. Cyclic voltammetry (CV) and electrochemical impedance spectroscopy (EIS) measurements were performed on a CHI660c electrochemical workstation (ChenHua instrument Co., China). The galvanostatic charge/discharge test was conducted on a LAND CT2001A battery test system.

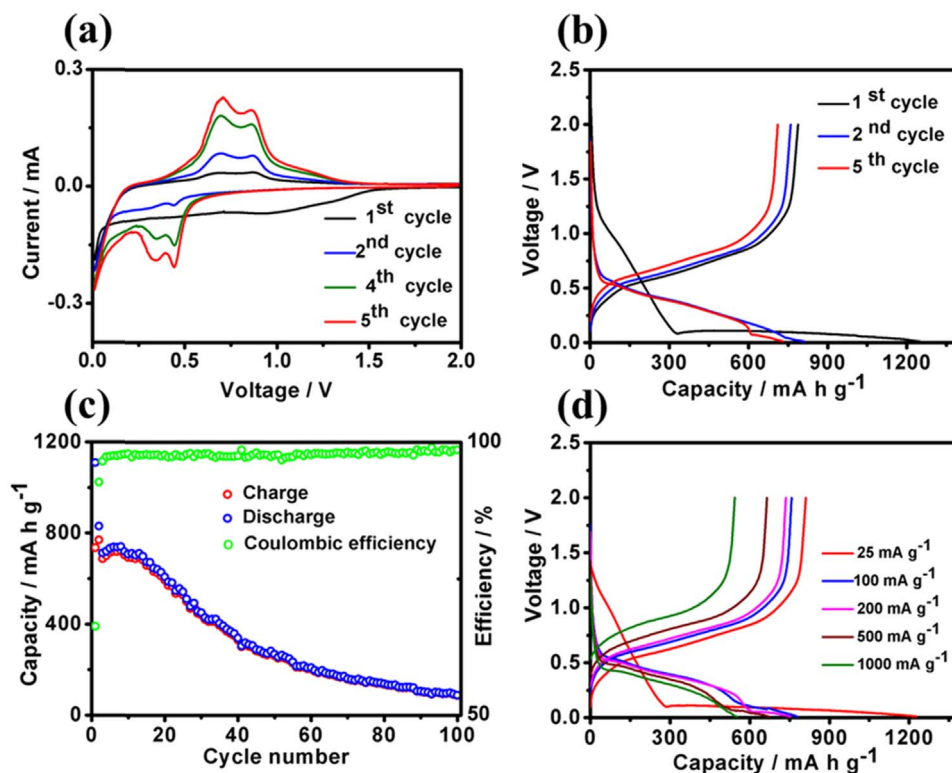
## 3. Results and discussions

The growth of the phase pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires is guided by the

solution-liquid-solid mechanism (SLS), which is similar to that of  $\text{Sn}_4\text{P}_3$  nanotops growth [25]. The as-synthesized products are a mixture of  $\text{Cu}_4\text{SnP}_{10}$  and Sn as suggested by X-ray diffraction (XRD) (Fig. 1a). Scanning electron microscopy (SEM) image (Fig. 1b) shows that the product consists of nanowires and nanoparticles. Light/dark contrast can be observed in most nanowires (marked by the red circles, the yellow line in the insert shows the light/dark interface). Taking one of such nanowires for energy-dispersive X-ray (EDX) elemental mapping (Fig. 1c), an obvious Sn semi-sphere is observed at one end of the  $\text{Cu}_4\text{SnP}_{10}$  wire, and the other end of the nanowire appears to be thicker. Such morphological characteristics are consistent with the SLS growth mechanism [25]. One should note that the SLS mechanism relies on the presence of a catalyst, which is Sn in the present case, supersaturation of the product phase leads to its precipitation and growth from the catalyst particle. When the catalyst particle does not participate in the product phase formation process, the product usually grows into a wire-like morphology (trying to minimize the interfacial energy between the catalyst and newly grown phase). Otherwise the morphology of the products depends on how fast the catalyst (Sn) will be consumed during the product phase formation. In the case of  $\text{Sn}_4\text{P}_3$ , a fast consumption of Sn occurs and a morphology (nanotop) with small aspect ratio is resulted [25]. In the case of  $\text{Cu}_4\text{SnP}_{10}$ , the consumption of Sn is much slower (due to the lower ratio of Sn in  $\text{Cu}_4\text{SnP}_{10}$ ), so that a wire like morphology is obtained. By removing the Sn with hydrochloric acid (HCl), phase pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires (Fig. 1a, blue line) with a diameter of  $\sim 200$  nm and a length of  $\sim 1$   $\mu\text{m}$  are obtained (Fig. 1d). It is worth noting that while most phosphide materials suffer from chemical instability in air and/or acidic environment [26],  $\text{Cu}_4\text{SnP}_{10}$  is stable in both air and strong acids (hydrochloric acid, sulfuric acid, hydrofluoric acid) [27]. This unique property makes it convenient for further processing the  $\text{Cu}_4\text{SnP}_{10}$  as electrode materials for SIBs.

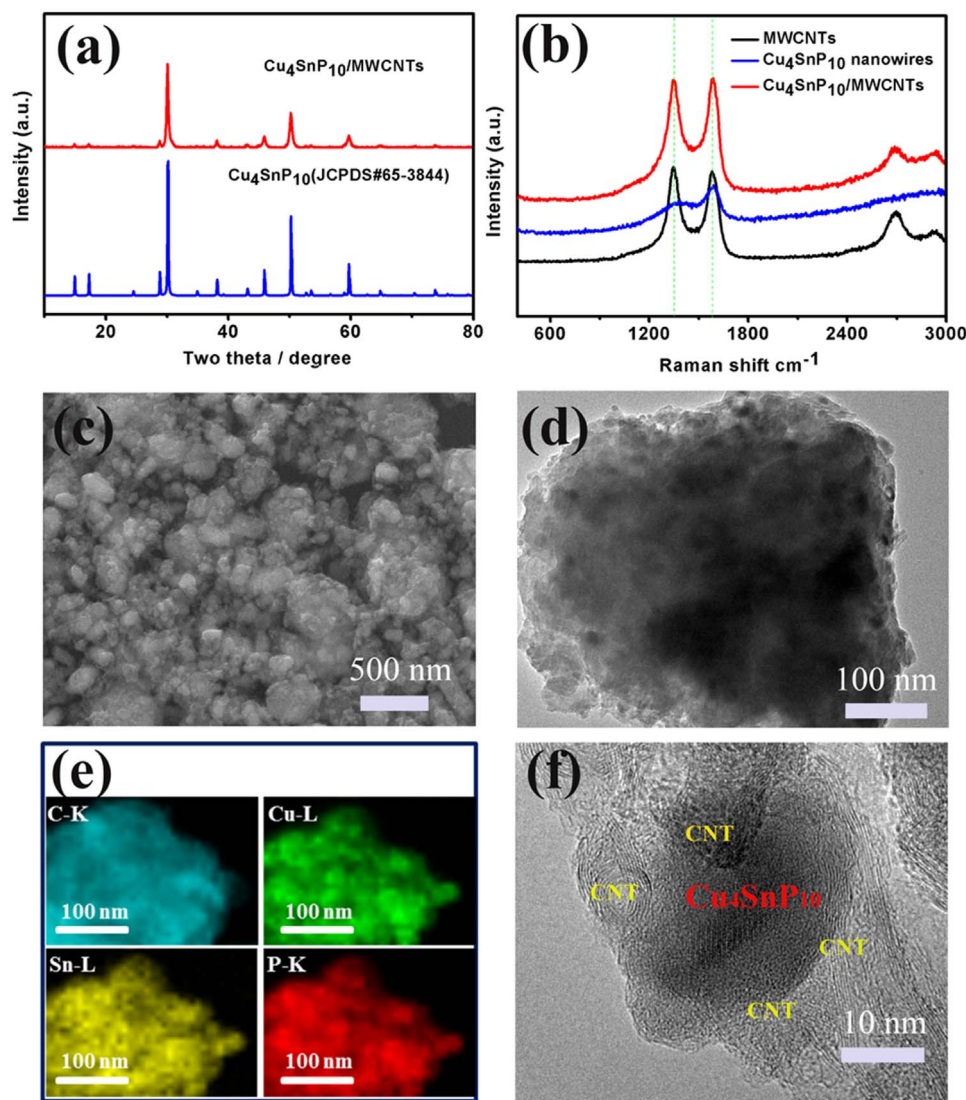
The phase pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires are firstly assembled as the electrode for half-cell SIBs. Fig. 2a depicts the cyclic voltammetry (CV)

curves of the  $\text{Cu}_4\text{SnP}_{10}$  nanowires. During the first cathodic scan, a broad peak at  $\sim 1$  V can be ascribed to the formation of solid electrolyte interphase (SEI), another sharp peak close to the 0.01 V is mainly attributed to the initial conversion process of the  $\text{Cu}_4\text{SnP}_{10}$  to the  $\text{Na}_x\text{Sn}_y$  and  $\text{Na}_x\text{P}_y$  composites. In the next cycles, two pair of peaks can be found. In comparison with the CV features of elemental Sn and P [28,29], peaks at  $\sim 0.45$  (in the cathodic scan) and 0.9 V (in the anodic scan) can be respectively assigned to alloying and de-alloying reactions of P with Na, along with the initial alloy/de-alloy process of Na-Sn. The other pair of peaks at  $\sim 0.3$  (in the cathodic scan)/0.7 V (in the anodic scan) relate to the further alloying, and de-alloying process of Na-Sn, respectively. Although alloying reactions (formation of Na-Sn and Na-P) start to take place at 0.45 V and 0.3 V (in the cathodic scan) after the second scan, continuous conversion persists until close to 0.01 V due to the slow activation of the anode material, which is also responsible for the capacity increase of the sample as observed in the CV of next few cycles. Similar phenomenon of the continuous increase of the capacities has been reported in Cu-Sn anodes [30], indicating the introduction of Cu may lead to higher barrier for the sodiation/desodiation reactions of the electrode materials. Capacity-voltage profile taken at a current density of  $25 \text{ mA g}^{-1}$  reveals a high discharging capacity of  $1250.1 \text{ mA h g}^{-1}$  and charging capacity of  $787.8 \text{ mA h g}^{-1}$  in the first cycle (Fig. 2b). The irreversible capacity can be assigned to the formation of SEI. In the next few cycles, capacities are relatively stabilized above  $700 \text{ mA h g}^{-1}$  with an average reaction potential in the range of 0.4–0.8 V, being consistent with those in the CV data. Fig. 2c shows the cycle performance of the  $\text{Cu}_4\text{SnP}_{10}$  nanowires electrodes, a high charge capacity above  $600 \text{ mA h g}^{-1}$  can be obtained for the first 20th cycles, but fast decay occurs in the following cycles. The rate capacity is evaluated (Fig. 2d) within the first 20 cycles (excluding the effect of cycle stability). The  $\text{Cu}_4\text{SnP}_{10}$  nanowires electrodes shows reversible capacities of 811, 757, 735, 664,  $543 \text{ mA h g}^{-1}$  at current densities of 25, 100, 200, 500 and  $1000 \text{ mA g}^{-1}$ , showing good rate performance.



**Fig. 2.** Electrochemical performances of the  $\text{Cu}_4\text{SnP}_{10}$  nanowires, (a) CV curves scanned at a rate of  $0.05 \text{ mV s}^{-1}$ ; (b) Charge/discharge curves obtained at a constant current density of  $25 \text{ mA g}^{-1}$ ; (c) Cyclic performance measured at a current density of  $100 \text{ mA g}^{-1}$ ; (d) Charge/discharge Capacities of the nanowire electrode measured at current densities of 25, 100, 200, 500 and  $1000 \text{ mA g}^{-1}$ . The electrodes were activated at a current rate of  $25 \text{ mA g}^{-1}$  for two cycles (included in (c)) before measuring at  $100 \text{ mA g}^{-1}$ .





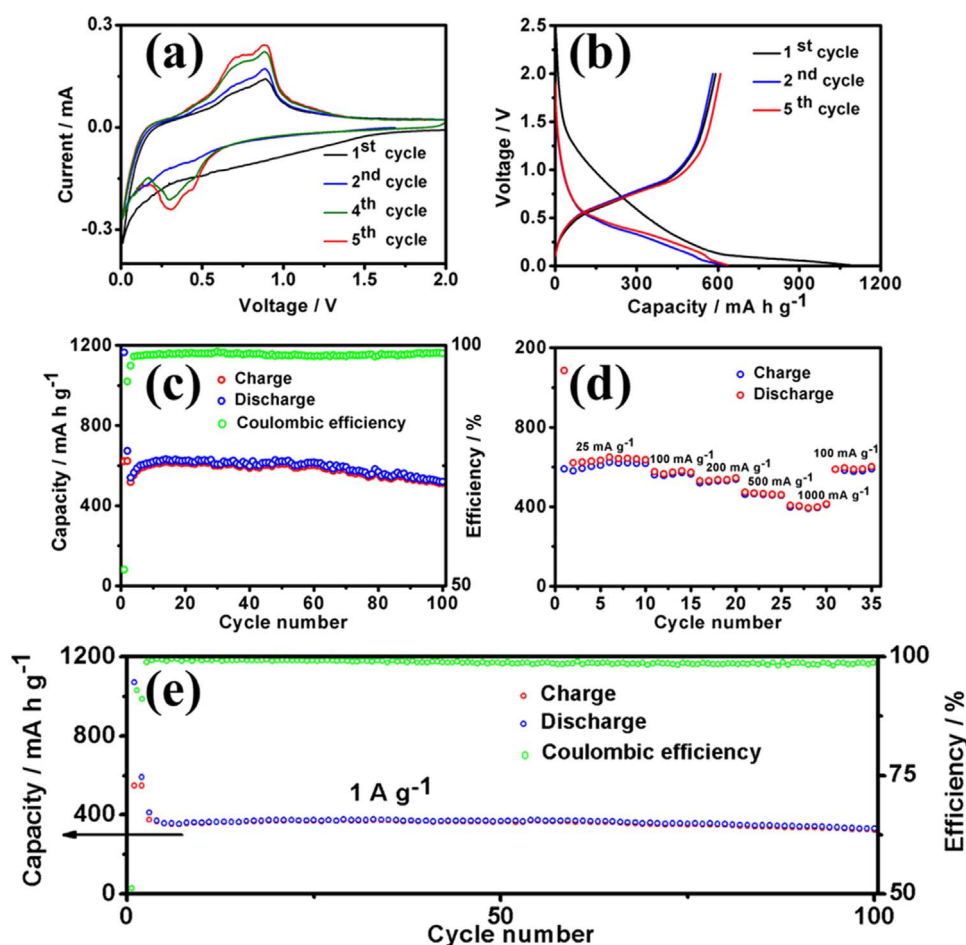
**Fig. 3.** (a) XRD, (b) Raman, (c) SEM, (d) Low magnification TEM, (e) STEM-EDX maps, (f) High resolution TEM of the  $\text{Cu}_4\text{SnP}_{10}/\text{MWCNTs}$  composite sample.

SEM and EDX mapping are used to investigate the morphological change of the  $\text{Cu}_4\text{SnP}_{10}$  nanowires upon repeated cycles. Fig. S1 reveals the structure of the pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires after different cycles. After the first cycle, the morphology of the  $\text{Cu}_4\text{SnP}_{10}$  nanowires is preserved (Fig. S1c). After 100th cycles, although one still can discern the pseudo-one-dimensional morphology of the wires, their surfaces become rough with reduced nanowire diameter (Fig. S1e). These changes are likely resulted from the volume expansion (which is inevitable in most anodes with alloying/de-alloying as the energy storage mechanism) that pulverize the nanowires, as well as the decomposition /re-composition of unstable SEI during cycling, both factors contributing to decreased cycle stability at longer cycles. Fig. S2 presents the elemental mapping of the nanowires after 100th cycle, further confirming the damaged nanowire structure.

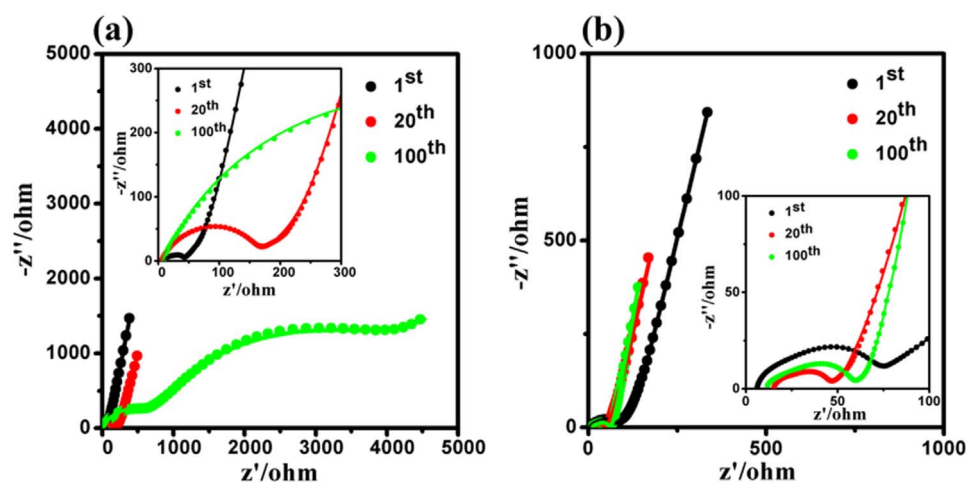
On the other hand, the elemental mapping of  $\text{Cu}_4\text{SnP}_{10}$  nanowires also reveals the rather uniform distribution of Sn in the sample, being always coinciding with the presence of Cu and P (Fig. S2). It is worth noting that Sn agglomeration is quite significant in the cycled sample of  $\text{Sn}_4\text{P}_3$ , serving as a major contributor to deteriorating the electrode performance upon cycling (Fig. S3a). Then the observation of uniform Sn distribution suggests that the alleviated agglomeration of Sn in the  $\text{Cu}_4\text{SnP}_{10}$  compound. This result is further confirmed by ex-situ XRD taken from the  $\text{Cu}_4\text{SnP}_{10}$  electrode after 100th cycles. In Fig. S3b, no obvious Sn peak can be identified, suggesting the Sn agglomeration

should not be the reason for the faded performance of the  $\text{Cu}_4\text{SnP}_{10}$  electrode upon cycling, and one shall tackle the volume expansion and/or unstable solid electrolyte interface during cycling in order to further improve the cyclability of the electrode.

Carbonaceous materials had been successfully applied to buffer the volume expansion and enhance the stability of many alloy type of anode materials [31–33]. We then fabricate the  $\text{Cu}_4\text{SnP}_{10}/\text{MWCNTs}$  composite by ball milling, which process does not change the phase composition of  $\text{Cu}_4\text{SnP}_{10}$ . Fig. 3a shows the XRD of a representative ball milled sample. All diffraction peaks can be indexed to that of cubic  $\text{Cu}_4\text{SnP}_{10}$  (JCPDS#65–3844), and no other peak is observed. The broadened diffraction peaks suggest a smaller size of the  $\text{Cu}_4\text{SnP}_{10}$  in the  $\text{Cu}_4\text{SnP}_{10}/\text{MWCNTs}$  composite than the original nanowires (Fig. S4). Fig. 3b compares the Raman spectra of the MWCNTs,  $\text{Cu}_4\text{SnP}_{10}$  nanowire and the  $\text{Cu}_4\text{SnP}_{10}/\text{MWCNTs}$  composite samples. For pure MWCNTs, two broad bands at  $\sim 1350\text{ cm}^{-1}$  and  $\sim 1577\text{ cm}^{-1}$  and the broad and asymmetric peaks at  $\sim 2700\text{--}2900\text{ cm}^{-1}$  can be observed, corresponding to the D band (disordered;  $\text{sp}^3$ -type, i.e. C–C sigma bonding), G band (graphite or graphene characteristic;  $\text{sp}^2$ -type; i.e. unsaturated C=C entities) and 2D band (arises from the second order of zone-boundary phonons) [34,35]. On the other hand, the Raman spectrum of  $\text{Cu}_4\text{SnP}_{10}$  only shows two weak peaks at  $\sim 1300\text{--}1600\text{ cm}^{-1}$ , which could be related to the organic carbon impurity during synthesis of the pure  $\text{Cu}_4\text{SnP}_{10}$  nanowire. After ball milling the



**Fig. 4.** Electrochemical performances of the  $\text{Cu}_4\text{SnP}_{10}/\text{MWCNTs}$ , (a) CV curves scanned at a rate of  $0.05 \text{ mV s}^{-1}$ ; (b) Charge/discharge curves at a constant current density of  $25 \text{ mA g}^{-1}$ ; (c) Cycle performance measured at a current density of  $100 \text{ mA g}^{-1}$ . (d) Rate performance measured at current densities of 25, 100, 200, 500 and  $1000 \text{ mA g}^{-1}$ ; (e) long cycling performances of  $\text{Cu}_4\text{SnP}_{10}/\text{MWCNTs}$  at  $1 \text{ A g}^{-1}$ . All the capacities were normalized to the mass of  $\text{Cu}_4\text{SnP}_{10}$  and the electrodes for cycle performance were activated at a current rate of  $25 \text{ mA g}^{-1}$  for initial two cycles (included in (c) and (e)) before measuring at  $100 \text{ mA g}^{-1}$  or  $1 \text{ A g}^{-1}$ .



**Fig. 5.** Nyquist plots of the (a) pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires and (b)  $\text{Cu}_4\text{SnP}_{10}/\text{MWCNTs}$  electrodes at the fully charged state during cycling. Solid symbols represent the experimental data, and lines are the fitted data based on the model of equivalent circuit shown in the Table S1.

$\text{Cu}_4\text{SnP}_{10}$  nanowire with MWCNTs, the Raman features of the composite is similar to that of the pure MWCNTs, no obvious peaks shift or the typical P–C bond centered at  $\sim 700 \text{ cm}^{-1}$  [8] can be found, indicating the nature of physical combination with little chemical change for the ball milled samples. The morphology of the  $\text{Cu}_4\text{SnP}_{10}/\text{MWCNTs}$  composites are revealed by SEM. In Fig. 3c, clusters (of hundreds nm to micron size) consisting of nanoparticles (size  $\sim$

100 nm) can be observed, which morphology is completely different from that of the as-synthesized  $\text{Cu}_4\text{SnP}_{10}$  nanowires. Low magnification transmission electron microscopy (TEM) image in Fig. 3d further shows the morphology of the  $\text{Cu}_4\text{SnP}_{10}/\text{MWCNTs}$  as clusters. Fig. 3e shows the elemental maps of Cu, Sn, P, and C, taken from one of the representative clusters, disclosing the high correlation among the spatial distribution of Cu, Sn, and P; as well as the uniform distribution

of carbon over the whole cluster. The high resolution TEM image taken from part of such a cluster reveals that individual  $\text{Cu}_4\text{SnP}_{10}$  nanoparticles are well wrapped by MWCNTs (Fig. 3f).

Electrochemical performance of the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite is given in Fig. 4. Fig. 4a shows the CV curves of the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite. During the first two cathodic scan, there is no obvious peak, mainly due to a slower diffusion kinetic originating from the larger size of the clusters and the introduction of carbon, extending the voltage for the occurrence of sodiation to a slightly broader range. In the next cycles, redox peaks at similar voltages (at 0.3–0.9 V) to that of the  $\text{Cu}_4\text{SnP}_{10}$  nanowires can be found, indicating a similar sodiation/desodiation chemistry of the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite to that of the phase pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires. In Fig. 4b, capacity–voltage profile shows a high discharging capacity of  $1086 \text{ mA h g}^{-1}$  and charging capacity of  $591 \text{ mA h g}^{-1}$  in the first cycle. In the next few cycles, capacities are stabilized at  $\sim 600 \text{ mA h g}^{-1}$ . The lower capacity of the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composites than that of the pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires could be caused by the larger size of the clusters, making some of the active material unassessed. The  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite shows a relatively stable cycling performance after the first two active cycles (Fig. 4c), a charge capacity remained at a high value of  $512 \text{ mA h g}^{-1}$  at the current density of  $100 \text{ mA g}^{-1}$  after 100th cycles. Fig. 4d plots the capacity of the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite at different current densities. Excellent rate performance of the composite electrode is observed—it delivers capacities of 621, 572, 539, 466, 412  $\text{mA h g}^{-1}$  at the current densities of 25, 100, 200, 500 and  $1000 \text{ mA g}^{-1}$ . A slightly improved capacity ( $590 \text{ mA h g}^{-1}$ ) is obtained when the current density returns to  $100 \text{ mA g}^{-1}$ , likely due to the activation of the electrode in the previous charge/discharge cycles. The cycle performance of the electrode is largely enhanced as compared to that of the pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires. Even being cycled at a high current density of  $1 \text{ A g}^{-1}$ , the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite delivers a stable capacity around  $325 \text{ mA h g}^{-1}$  after 100 cycles (Fig. 4e), corresponding to  $\sim 80\%$  retention of the capacity at this current density.

Electrochemical impedance spectroscopy (EIS) is used to investigate the improved stability of the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite anodes. Fig. 5 presents the EIS results of the anodes at different cycle states. The data are fitted by using an equivalent circuit and the resultant fitting parameters are listed in Table S1. For the first cycle, the diameters of the semicircle at high-medium frequency for both electrodes are of the same order. The respective surface/charge transfer resistance ( $R_{\text{sf/ct}}$ ) values are estimated as  $34.64 \Omega$ , and  $64.72 \Omega$  for the pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires and  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite anodes, respectively, indicating that the initial conductivity of the pure  $\text{Cu}_4\text{SnP}_{10}$  ( $\sim 10^{-6} \text{ S cm}^{-1}$ ) [27] is not a crucial factor for the fading of cycle performance. However, upon cycling, the  $R_{\text{sf}}$  of the pure  $\text{Cu}_4\text{SnP}_{10}$  nanowires continuously increases and at 100th cycle, it becomes 1–2 order of magnitude higher than that of the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite anodes. It is also found that the cluster morphology of the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs remain largely unchanged upon long cycles. (SEM images in the Fig. S1(b), (d), (f), and EDX mapping in Fig. S5).

A few factors contribute to the good electrochemical performance of the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite electrode. The presence of Cu not only prevents Sn agglomeration during cycling, but also help to stabilize a rather high content of the P in the  $\text{Cu}_4\text{SnP}_{10}$  (as compared to  $\text{Sn}_4\text{P}_3$ ), which makes a contribution to the high capacity of the electrode. The reduced size of  $\text{Cu}_4\text{SnP}_{10}$  after ball milling and the presence of interconnecting MWCNT network helps to alleviate the volume expansion of the electrode. Furthermore, the effective surface protection of the  $\text{Cu}_4\text{SnP}_{10}$  by MWCNT also contribute to the improved cycle stability of the electrode. On the other hand, many of the reported phosphide materials show very low specific capacity ( $< \sim 500 \text{ mA h g}^{-1}$ , e.g.  $\text{Cu}_2\text{P}$  compounds [16]) in practice, although their theoretical capacity is high. The practical capacity of the phosphide depends on many factors, especially the kinetic ones. It's possible that higher

reaction and/or diffusion barriers during sodiation/desodiation of some phosphide materials would lead to the apparently low capacity in practice. In the present work, the reversible capacity can be higher than  $800 \text{ mA h g}^{-1}$ , suggesting that the interplay among Cu, Sn and P result in reasonable reaction kinetics during sodiation/desodiation.

#### 4. Conclusion

In conclusion, we have developed ternary compound  $\text{Cu}_4\text{SnP}_{10}$  nanoparticles for anode applications in sodium ion batteries. The high content of P in  $\text{Cu}_4\text{SnP}_{10}$  enables a higher capacity to be delivered, as compared to the most promising phosphide candidate- $\text{Sn}_4\text{P}_3$ . The introduction of Cu in the compound is found to prevent Sn agglomeration in the electrode upon cycling—a problem identified as a major contributor to the decayed cycle performance of  $\text{Sn}_4\text{P}_3$  electrode. By fabricating the  $\text{Cu}_4\text{SnP}_{10}$ /MWCNTs composite electrode, a high reversible capacity of  $512 \text{ mA h g}^{-1}$  at the current of  $100 \text{ mA g}^{-1}$  has been achieved after 100 cycles. At higher current density of  $1 \text{ A g}^{-1}$ , the capacity of the composite electrode retains at  $412 \text{ mA h g}^{-1}$ , showing its good rate performance. At the end of 100 cycles,  $\sim 80\%$  capacity retention is obtained for electrode cycled at  $1 \text{ A g}^{-1}$ , demonstrating good cycling stability. Together with its chemical stability in the air and acid, the high capacity, and good cycle performance/rate performance of  $\text{Cu}_4\text{SnP}_{10}$ , as well as the cheap elements choice, make it promising for anode application in sodium ion batteries.

#### Conflict of interest

The authors declare no competing financial interest.

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#### Appendix A. Supplementary material

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.nanoen.2017.07.026.

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